

Nanocrystalline

Nanocrystalline and Amorphous

Cu Basic Brazingc Materials

Brand	Composition (%)			Brazing Temperature (°C)	
	Ni	Sn	P	Solid-Phase Temperature	Liquid-Phase Temperature
TIE-C-AN130	-	2.0	-	792	935
TIE-C-AN131	9.6	9.7	7.0	585	660
TIE-C-AN132	9.9	4.0	7.8	588	640
TIE-C-AN133	14.4	9.7	7.1	632	678
TIE-C-AN134	5.7	9.7	7.0	597	643